



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBD29905-15
Job Sheet 170385



Part No: RBD29905-15

Job Qty: 10 Ea

Part Name: Center Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: URF17-791 DWG RBD29905 Rev5 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/27/17	0.00	0.00	Start Up Container		DE 18/01/17
110	Waterjet	10 pcs		12/28/17	0.00	0.83	Waterjet 2 OMAX		DE 18/01/17
120	QC	10 pcs		12/28/17	0.00	0.00	QC2		DE 18/01/17
130	QC	10 pcs		12/28/17	0.00	0.00	QC8		38 DAS
140	QC	10 pcs		12/28/17	0.00	0.00	QC5		3-88 38
150	Outsource	10 pcs		1/19/18			ATG001-VC	15	3-88 9-88
160	Packaging	10 pcs		1/19/18	0.00	0.00	Packaging2		DAS 18/02/18
170	QC	10 pcs		1/19/18	0.00	0.00	QC6		2-88
180	Packaging	10 pcs		1/19/18	0.00	0.00	Packaging3		GA
190	QC21-SA	10 Ea		1/19/18	0.00	0.00	QC21		DAS 21 FEB 02 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: 5 Prog Rev: 5 2-Deburr if necessary (Red Barn folder)

Descriptions: 150 - -Issue P/O to ATG : PO 035542 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

JAN 22 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	0	209	0	0

Part Specifications

Specifications could not be found.

Plex 1/16/18 8:37 AM Dart.lajeunesse.marie

DART
AEROSPACE
S033129



Center Plate

PART NO: RBD29905 - 15

Original Serial #: S033129

Revision:

Operation:

Change No:

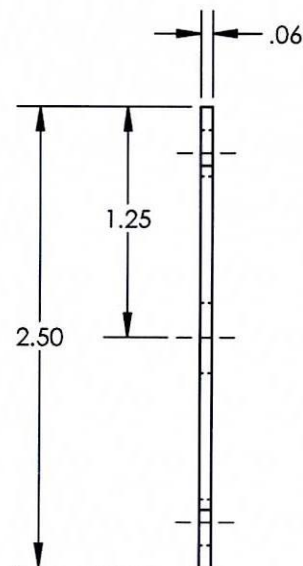
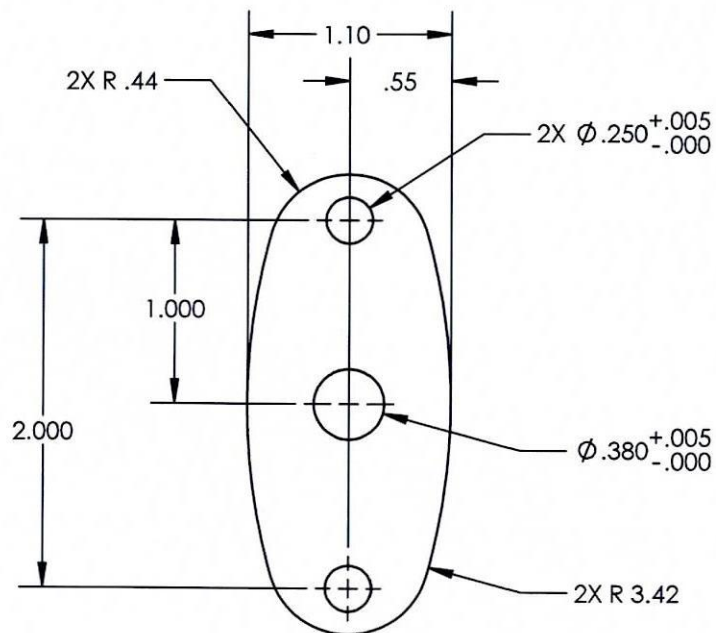
Start up Operation 01/17/18

Job No: 170385

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	15-0187	UPDATED TO NEW DRAFTING STANDARD.	8/3/2015	SM	JAG-
5	17-0066	-15 CH'D DIM WAS $\varnothing.375 +.005-.000$ IS $\varnothing.380 +.005-.000$.	3/20/2017	DPD	JAG



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170385 MWS
1801-16

UNDER REVIEW

URF17-791 VM

17.12.14

(-15)

CENTER PLATE

DART AEROSPACE	
TITLE 2.5" BLOCK & TACKLE	
DWG NO. RBD29905-15	REV 5
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH RED ANODIZE	.XX ± .03 ANGLES ± 1°
SPEC MIL-A-8625F, TYPE II, CLASS II	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: SM 03/21/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 03/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 03/29/2017	USED ON MODEL
APPROVED: JAG 04/03/2017	MD
SCALE 1:1	DATE 1/10/2002
SHEET 9 OF 9	



Dart Aerospace Ltd.
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PURCHASE ORDER **PO038842**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038842

PO Date: 1/22/18

Due Date: 2/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 30 2018

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170696	D5069-1-Rework	Hardpoint Adapter ISSUE P/O: _____ TO ATG ANODIZE BLACK AS PER DWG D5069 REV. B	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$9.39/pcs	\$37.56
Line Item Note RUSH RUSH !!!!!										
2	170700	D5553-1-Rework	Bracket ISSUE P/O: _____ TO ATG ANODIZE BLACK AS PER DWG D5553 REV. A	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$9.39/pcs	\$37.56
Line Item Note RUSH RUSH !!!										
3	168270	646.9812	Lower Cutter Deflector Issue P/O to ATG : Hard Anodize, Color Black and Prime as Per Dwg 646.9800 Rev. A	Firmed	2/2/18	6 pcs	0 pcs	6 pcs	\$20.64/pcs	\$123.84
4	168234	646.3411	RH Wiper Deflector Issue P/O to ATG : 1- Black Anodize as per Dwg 646.3400 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Comformity is required	Firmed	2/2/18	6 pcs	0 pcs	6 pcs	\$13.14/pcs	\$78.84
5	168233	646.3410	LH Wiper Deflector Issue P/O to ATG : 1- Hard Anodize, Color Black and Prime as per	Firmed	2/2/18	2 pcs	0 pcs	2 pcs	\$13.14/pcs	\$26.28



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PURCHASE ORDER

PO038842

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	170243	RB877528-4-3	Dwg 646.3400 Handle Issue P/O to ATG: ANODIZE COLOR BLACK, AS PER DWG RB877528-4-3 REV. 3	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$7.24/pcs	\$28.96
7	170103	RB T102103-5	Retainer -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1 WATER SEAL	Firmed	2/2/18	20 pcs	0 pcs	20 pcs	\$7.24/pcs	\$144.80
8	170304	D2348	Wearplate (Key Way) Issue P/O: Black Anodize per Dwg D2348 Rev. C	Firmed	2/2/18	20 pcs	0 pcs	20 pcs	\$3.39/pcs	\$67.80
9	170385	RBD29905-15	Center Plate -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant	Firmed	2/2/18	12 pcs	0 pcs	12 pcs	\$10.78/pcs	\$129.36
10	168296	647.1816	Support LH ISSUE P/O: HARD ANODIZE, COLOR BLACK AND PRIME AS PER DWG 647.1800 REV. A	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$14.14/pcs	\$56.56
11	165054	RBT400228M-3	Cylinder -Issue P/O to ATG: PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2 AS PER DWG RBT400228M-3 REV. 1	Firmed	2/2/18	2 pcs	0 pcs	2 pcs	\$10.78/pcs	\$21.56
12	169805	RBW6505G00831-3G-25	Mount Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1, Water sealant AS PER DWG RBW6505G00831-3G- 25 REV. 2	Firmed	2/2/18	2 pcs	0 pcs	2 pcs	\$7.24/pcs	\$14.48
13	169323	RBT400228M-1		Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$10.78/pcs	\$43.12

18/02/2018
DAS 38 9-89

12x



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PURCHASE ORDER PO038842

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			Plate : URF17-706 -Issue P/O to ATG: PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2 AS PER DWG RBT400228M-1 REV. 1							
Grand Total:										\$810.72

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A022 Apical Processing
- A024 process certifications
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/30/18 11:07 AM dart.baker.diane



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914524

Date: 31-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
2 ea	Part: RBT400228M-3 Cylinder Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Job: 22414		Rev: 1 PO: PO038842 Line: 11
2 ea	Part: RBW6505G00831-3G-25 Mount Plate Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22415		Rev: 2 PO: PO038842 Line: 12
2 ea	Part: RTB400228M-1 Plate Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Job: 22416		Rev: 1 PO: PO038842 Line: 13
4 ea	Part: RB877528-4-3 Handle Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 22409		Rev: 3 PO: PO038842 Line: 6
20 ea	Part: RB T102103-5 Retainer Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 22410		Rev: C PO: PO038842 Line: 7
12 ea	Part: RBD29905-15 Center Plate Anodize per MIL-A-8625F, Type II, Class 2, Red .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22412		Rev: 5 PO: PO038842 Line: 9 Made in Canada.



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Canada

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Fax: (613) 446-4556

Pack List

Number: 914524

Date: 31-Jan-18

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1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	OUR TRUCK

Quantity	Description
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>01/02/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.